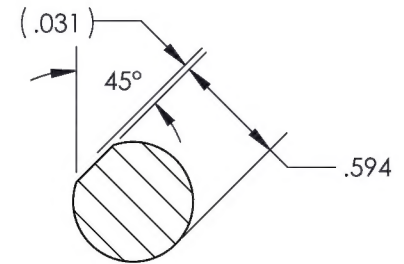
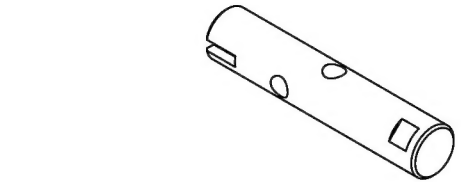
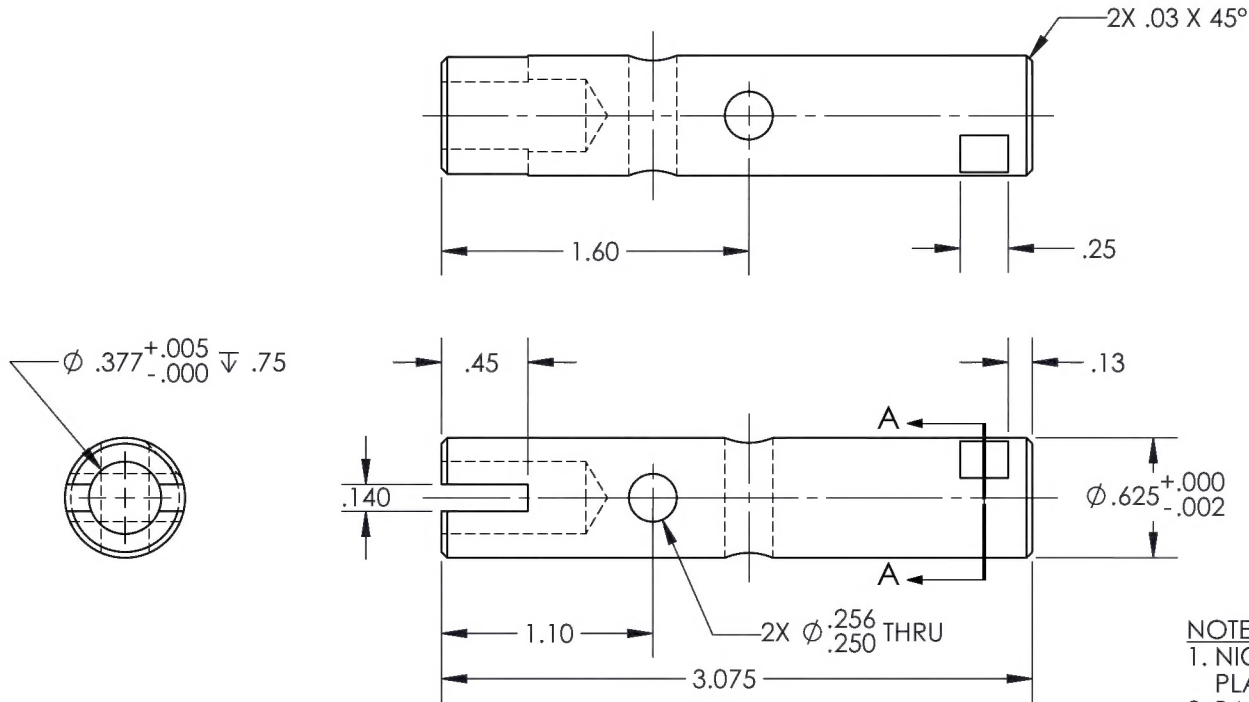


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		AS DRAWN BY CANAM	7/16/2013	CFS	
4		CH'D FINISH WAS YELLOW ZINC IS NICKEL PLATE BAKE PER R.W.	9/24/2013	CFS	RW
4A	14-0102	ADDED BAG & LABEL NOTE.	7/29/2014	DJN	RW



SECTION A-A

- NOTES:
1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
 2. BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE ACTUATOR SHAFT	
DWG NO. 20NR-21	REV 4A
MAT'L 4140	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH SEE NOTE 1
FRACTIONS ± 1/32 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 12/1/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-21	1	ACTUATOR SHAFT	4140	Ø5/8 X 3-1/8